

Oct-5
Work Order ID 62514

October 1, 2010 1:01:07 PM

PRELIMINARY ISSUE

Page 1

Item ID: D4211-043

Accept

Revision ID: PRELIM

Item Name: Wearplate, Aft

Setup Start

Stop

Start Date: 10/01/10 Start Qty: 3.00

Required Date: 10/05/10 Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4211

PA2

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg ***Make from D4211-3F***

Dwg Rev: PA2

Prog Rev: PA2

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

RB 10-10-4

(4)

RB 10-10-4

MATERIAL CERTIFICATION

GOOD UPON DELIVERY

CA10112104

Work Order ID 62514

October 1, 2010 1:01:07 PM



Page 2

Item ID: D4211-043
Revision ID: PRELIM
Item Name: Wearplate. Aft

Accept



Setup Start



Stop



Start Date: 10/01/10 Start Qty: 3.00
Required Date: 10/05/10 Req'd Qty: 3.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: Date:
QC: Date:

Tooling: Date:
SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00 - inspect to PA2
Dry only

0.00 8/10/04 (4)

QC

Memo

Quality Control

130

Form as per dwg

0.00

SB 10/10/4

(4)

0.00

Brake NC

Memo

Brake NC

140

QC5- Inspect part completeness to step on W/O

0.00 - measured to Dry PA2
didn't test fit
on!

0.00

8/10/04

(4)

QC

Memo

Quality Control

Work Order ID 62514

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Page 3

Item ID: D4211-043

Accept

Revision ID: PRELIM

Item Name: Wearplate, Aft

Start Date: 10/01/10 Start Qty: 3.00

Required Date: 10/05/10 Req'd Qty: 3.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

150

Weld per dwg A/R Hardcoat S.S. Batch: 115553 0.00

4x

CP 10.10.04

Large Fab

Memo

0.00

Large Fab

160

QC9- Inspect visual per QSI004- Fusion Welds 0.00

④ PD 10.10.04

QC

Memo

0.00

Quality Control

170

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 0.00

BL 10-10-5

Powdercoat

Memo

0.00

Powder Coating

Start Time: 8:05
Oven Temperature: 320°
Finish Time: 8:35

④

Work Order ID 62514

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Page 4

Item ID: D4211-043
Revision ID: PRELIM
Item Name: Wearplate. Aft

Accept

Setup Start

Stop

Start Date: 10/01/10 Start Qty: 3.00
Required Date: 10/05/10 Req'd Qty: 3.00

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

QC3- Inspect Part Finish

0.00 - inspector to PA2

QC

Memo

0.00

Quality Control

Dy only
Sulawlos (x4)

190

Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

Packaging

-1201/14/5

200

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

A-TEST. Rev A
10.10.07

POSITIVE RECALL
EFFECTIVE 12/10/07
RELEASED

AUTH
DATE

MF
10-14-15

QTY. ① WAS STRUCTURALLY TESTED. SCRAP PART,
+ SCRAP OTHER PART DUE TO
DESIGN CHG.

10-11-15

Picklist Print

October 1, 2010 1:01:05 PM

Page 1

Work Order ID: 62514

Parent Item: D4211-043

Parent Item Name: Wearplate, Aft



Start Date: 10/01/10

Required Date: 10/05/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.10.01 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	76.3100	0.0253	0.079895	1.		



304/316 Sheet .063



B10-10-4

Location

Loc Qty

Loc Code

MAT

70.47

111323

0

115688

70.47

MAT20

5.84

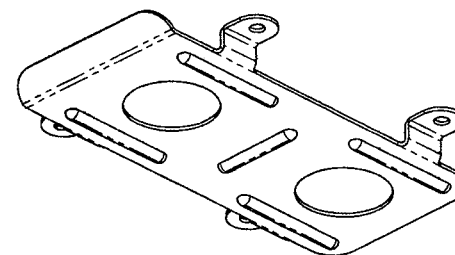
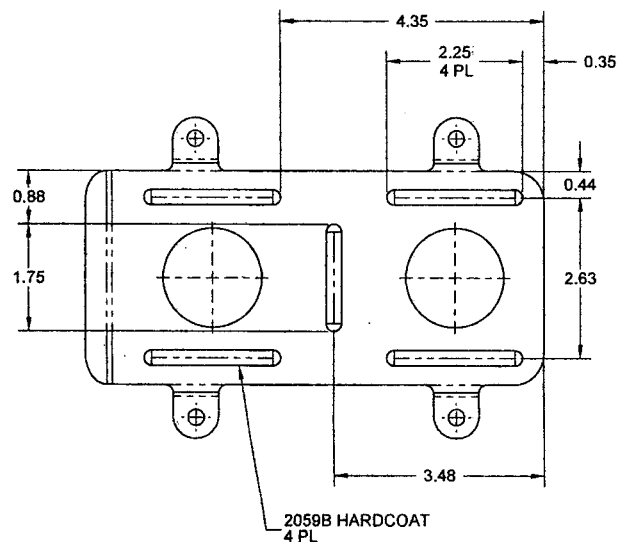
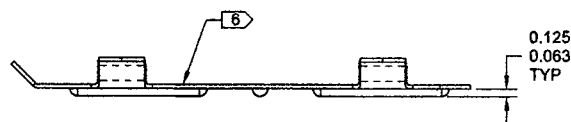
115440

5.84

115688

④

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4211-043	AFT WEARPLATE
1	1	D4211-3	PLATE
2	A/R	2059B	HARDCOAT



also 62514

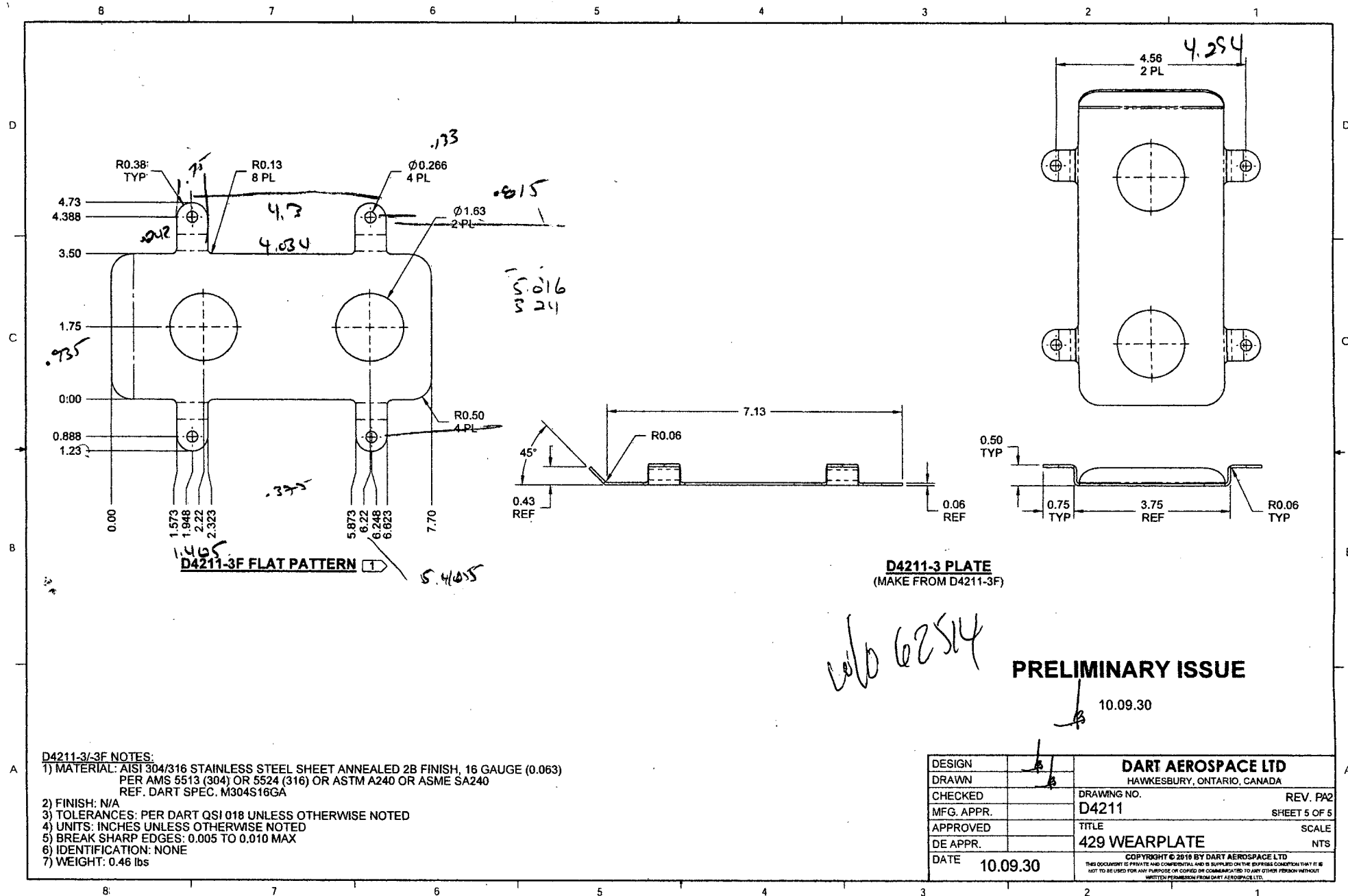
PRELIMINARY ISSUE

10.09.30

D4211-043 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDTEX" (4:3.5:7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-043" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.46 lbs
- 8) WELDING: PER DART QSI 004

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4211
MFG. APPR.		REV. PA2
APPROVED		TITLE 429 WEARPLATE
DE APPR.		SCALE NTS
DATE	10.09.30	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



*Recovery***L Lacelle**

From: Kim Johnston [kjohnston@dartaero.com]
Sent: October 1, 2010 8:16 AM
To: David Duval
Cc: Linda Lacelle
Subject: FW: D429-793 Bearpaw (Ref. RD1301)
Importance: High
parts are in

From: Marc Bellavance [mailto:mbellavance@dartaero.com]
Sent: Thursday, September 30, 2010 3:22 PM
To: Johnston, Kim
Cc: 'Mike Petsche'
Subject: D429-793 Bearpaw (Ref. RD1301)
Importance: High

Kim,

Please update our database with the following P/N's and forward to David and cc Linda:

- D4211-043 Aft Wearplate Assy (GA + welding of hardcoat)
- D4211-3 Plate (GA)

Updated drawing here:

O:\Preliminary\D4211 Rev.PA2 (MB)

David,

I don't think that we need this for the trial fit but it would be great if we can have this done. One is required for the trial fit and structural testing to happen next Tuesday and next Friday respectively. A set of two will be required for flight testing in 2 weeks from now. Not mentioned in previous emails but we will need material certs for all that stuff.

Thanks!

Marc Bellavance
Mechanical Designer/Technical Support

DART aerospace Ltd.

Tel: 613-632-5200 Ext. 240

Fax: 613-632-9311

E-mail: mbellavance@dartaero.com

Web: www.dartaero.com



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10/01/10

DART AEROSPACE LTD		Work Order: 62514
Description: WEAR PLATE AET		Part Number: D4211-043
Inspection Dwg: D4211-3 Rev: PA2		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒

First Article

☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .266	+ .006 - .001	.267	✓		✓ 1302	
Ø 1.63	+ .012 - .001	1.629	✓		✓	
1.573	± .010	1.578	✓		✓	
1.948	± .010	1.947	✓	✓	✓	
2.22	± .030	2.223	✓		✓	
2.323	± .010	2.323	✓		✓	
5.873	± .010	5.876	✓		✓	
6.22	± .030	6.223	✓		✓	
6.248	± .010	6.250	✓		✓	
6.623	± .010	6.622	✓		✓	
7.70	± .030	7.712	✓		✓	
.888	± .010	.885	✓		✓	
1.23	± .030	1.228	✓		✓	
1.75	± .030	1.751	✓		✓	
3.50	± .030	3.507	✓		✓	
4.388	± .010	4.385	✓		✓	
4.73	± .030	4.730	✓		✓	
.063	± .010	.058	✓		✓	

Measured by: RB
Date: 10-10-04

Audited by: S
Date: 10/10/04

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Receiving Report

Date: 10/9/17

Batch No: M115688

Supplier: Magna

Dart P/O: 1254

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 8 N/A ☐
 Work Order 106124 N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
303R1"		24	0	0	24	

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin: 10/9/20
 Date CS
 Received/Costing CS
 Initial CS

Location _____

Purchase Order Receipt Listing

Page 1 of 1

Monday, September 20, 2010 6:54:56 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO12546 Receipt Dates from 9/20/2010 to 9/20/2010 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO12546	2		M304S16GA	sf	9/15/2010	9/20/2010	160.0000	\$5.25	0.0000	0	\$840.00
CAD	No		304/316 Sheet .063	sf	160.0000	DESJ02		\$840.00	0.0000	0	
			115688								
	3		M6061T6A1.000W.1	f	9/15/2010	9/20/2010	40.0000	\$0.60	0.0000	0	\$24.00
	No		25								
			6061T6 ANGLE 1.00	f	40.0000	DESJ02		\$24.00	0.0000	0	
			x 1.00 x .125W								
			115688								
Total Received Quantity:											200.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$864.00
Total Balance Due Quantity:											0.0000

MAGNA

Magna Stainless

5775 Kieran St. Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



PACKING LIST

Page 1 of 1

I032442

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Contact: C. LAVOIE

Ship Terms: PREPAID

MAGNA
Qc 6

MTR:Y

SPECIAL INSTRUCTIONS

*****STOCK***

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		DAVE MC VETY	(613) 632-5200	(613) 632-1053	12546	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W035566	NET 30 DAYS		NIR:R-557065-1	09/16/10	09/17/10	09/17/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM ANGLES AAN 6061 T6 1" x 1" x 1/8" x R/L 20' 12 LB / 2 PC	L042208	2BM307	2
5		PC	STAINLESS SHEET SSH 304 2B 16ga x 48" x 96" 420 LB / 5 PC	L040896	A0587-3030	5
Bundles: 1			Approx Weight:			432 LB

Received by:

Date:

Signature:



INSPECTION CERTIFICATE

CERTIFICATE NO.: SK-99040

CUSTOMER: MAGNA STAINLESS INC(DIV OF CANADIAN SPECIALTY METALS INC.)

VOICE NO.: SSCAE40302TE9

CREDIT NUMBER: I700625

DESCRIPTION: STAINLESS STEEL SHEETS

JUN 01 2010

P/L NO.	SIZE	PCS	N.W. (KG)	SPEC	HEAT NO.	REFERENCE NO.
59	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2256	304 / 2B	A0639-2010	F8055
60	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2259	304 / 2B	A0639-2010	F8055
61	1.2mm (18ga) X 1219mm (48") X 2438mm (96")	87	2428	304 / 2B	B7113-1020	F8209
62	1.2mm (18ga) X 1219mm (48") X 3048mm (120")	64	2232	304 / 2B	B7113-1020	F8209
63	1.2mm (18ga) X 914mm (36") X 3048mm (120")	51	1342	304 / 2B	YU256274	93S51062B
64	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2433	304 / 2B	A0587-3030	F8139
65	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2434	304 / 2B	A0587-3030	F8139
66	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2435	304 / 2B	A0587-3030	F8139
67	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	58	2013	304 / 2B	A0587-3030	F8139
68	1.5mm (16ga) X 1219mm (48") X 3048mm (120")	51	2218	304 / 2B	A0587-3030	F8139

Chemical Composition

P/L NO.	C	Si	Mn	P	S	Ni	N	Cr	Mo	Y.S.(0.2%) N/mm2	T.S. N/mm2	Elongation %	HRB
59	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
60	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
61	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
62	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
63	0.043	0.520	1.110	0.030	0.001	8.100	0.0250	18.1300	-	306	685	51.0	87
64	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
65	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
66	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
67	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
68	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7

Remark: 1. We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

2. As per ASTM A240/480 standard.

3. The material described above has been detected with free irradiation.

Q.C. MANAGER

Jin



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO12546**

Purchase Order Date 9/10/10

PO Print Date 9/10/10

Page Number 1 of 1

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
622 9700

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M303R1.000	303 Round Bar 1.00	9/15/10 Yes	24.00 f	Yours ppd	\$6.6667	\$160.00
Special Inst: MATERIAL: 303 SS ROUND BAR NOTE: AISI 304/316 NOT ACCEPTABLE							
2	M304S16GA C21019117	304/316 Sheet .063	9/15/10 Yes	160.00 sf	Yours ppd	\$5.2500	\$840.00
Special Inst: MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
3	M6061T6A1.000W.125 C21019117	6061T6 ANGLE 1.00 x 1.00 x .125W	9/15/10 Yes	40.00 f	Yours ppd	\$0.6000	\$24.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Special Inst: MATERIAL: 6061-T6 OR T6510/T6511
ALUMINUM ANGLE
AS PER AMS-QQ-A-200/8

POSITIVE RECALL

EFFECTIVE 9-17 AUTH 2

RELEASED 1 DATE 10/1/24

PO Total:

\$1,024.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/10/10

Receiving Report

Date: 10/10/5

Batch No: M115850

Supplier: OxyGene

Dart P/O: 12683

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☒ N/A ☒
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☐ No ☒ N/A ☐
QC6 Inspection ☐ N/A ☒
Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	DUNGS 255	4	1	0	3	

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

10/10/50
[Signature]

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

FUEL CHARGE

THANK YOU !

SUB-TOTAL	FRAIS D'EMBARQUEMENT HAKEAT CHARGE	TRANSPORT	MANUTEN	FRAIS POST	TOTAL
1,212.00	0.00	0.00	0.00	150.56	1,362.56

LES BOUTILLES SONT ASSURÉES A LA SURVEILLANCE MENSUELLE AUX TAUX
COURANTS ET DEMEURENT LA PROPRIÉTÉ DU VENDEUR. TOUTE MARCHANDISE
DEMEURE LA PROPRIÉTÉ DU VENDEUR JUSQU'À PARFAIT PAIEMENT.

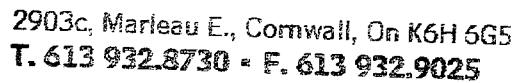
CYLINDERS ARE SUBJECT TO MONTHLY DEMURRAGE AT PREVAILING RATES
AND REMAIN THE PROPERTY OF THE SELLER. ALL GOODS REMAIN THE
PROPERTY OF THE SELLER UNTIL FINAL PAYMENT IS MADE.

FRAIS D'ADMINISTRATION - ADMINISTRATION FEE

LES BOUTILLES SONT ASSURÉES A LA SURVEILLANCE MENSUELLE AUX TAUX
COURANTS ET DEMEURENT LA PROPRIÉTÉ DU VENDEUR. TOUTE MARCHANDISE
DEMEURE LA PROPRIÉTÉ DU VENDEUR JUSQU'À PARFAIT PAIEMENT.

URGENCE 24-HEURES CANUTEC
CANUTEC 24-HOUR EMERGENCY
1-613-996-6666

COPIE DU CLIENT - CUSTOMER'S COPY



URGENCE 24-HEURES CANUTEC
CANUTEC 24-HOUR EMERGENCY
1-513-996-6666

COPIE DU CLIENT - CUSTOMER'S COPY

XYGÈNE *Régional* CORNWALL INC.

2903C, MARLEAU E.
CORNWALL (ONTARIO) K6H 6G5

TÉL. : 613.932.8730 • FAX : 613.932.9025

COPIE DU CLIENT - CUSTOMER'S COPY

WALTER
Technologies pour surfaces

AL DISTRIBUTEUR
AIR LIQUIDE CANA

VENDU À / SOLD TO

EXPÉDIÉ À - SHIPPED TO

DEPT. REPROSPACE LTD
1210 BELROBECH STREET
KIMBERLY, ONTARIO
K6B 1K7 (613) 632-5200

MION RUCK	ROUTE	SEQUENCE SEQUENCE	ENTRÉPÔT WAREHOUSE	COMMIS CLERK	N° TPS. G.S.T. NO. 852447325	N° DE FACTURE - INVOICE NO.	N° BON DE LIVRAISON DELIVERY NOTE NO.
REFERENCE ERENCE NO.		N° D'EXEMPTION DE T.V.O. DU CLIENT CUSTOMER'S O.S.T. LICENSE NO.		CONDITIONS TERMS	N° T.V.O. Q.S.T. NO. 1211882898	DATE DE LA COMM. ORDER DATE A-Y M-M J-J	DATE DE LIVRAISON DELIVERY DATE A-Y M-M J-J
DE CODE DU CLIENT CUSTOMER CODE		N° DE COMMANDE DU CLIENT CUSTOMER'S ORDER NO.		N° DE REQUISITION REQUISITION NO.	N° DE CONNAISSANCEMENT BILL OF LADING NO.	EXPÉDIÉ VIA SHIPPED VIA	

COMM ORD	CODE DE GAZ GAS CODE	DESCRIPTION MARCHANDISES DANGEREUSES - DANGEROUS GOODS	CLASSE CLASS	UN	BOUTEILLES CYLINDERS RETOURNÉES RETURNED	ALIMÉES DELIVERED	VOLUME	PRIX PRICE	U/M	MONTANT AMOUNT
-------------	-------------------------	---	-----------------	----	---	----------------------	--------	---------------	-----	-------------------

QUANTITÉ QTY	N° DE FOURNITURE STOCK NO.	DESCRIPTION	UNITÉ UNIT	REMARQUES REMARKS
1		FUEL CHARGE		
<p style="text-align: center;"><i>Reçu</i></p>				
SOUS-TOTAL - SUB TOTAL		FRAIS MAT. DANGEREUSES HAZMAT CHARGES	TRANSPORT	T.P.S. - G.S.T.
				T.V.O. - Q.S.T.
		TOTAL		

RETOURNÉES APPAREMMENT EN BON ÉTAT, MAIS SUJETTES À INSPECTION SUPPLÉMENTAIRE À NOTRE USINE.
ARE RETURNED IN APPARENT GOOD ORDER, BUT ARE SUBJECT TO ADDITIONAL INSPECTION IN OUR PLANT.

IL EST SUJETTE AUX TERMES ET CONDITIONS APPARAISSANT AU VERSO ET QUE L'ACHETEUR RECONNAÎT AVOIR LUS ET QUI FONT PARTIE
DES PRÉSENTES OU À TOUS LES AUTRES TERMES ET CONDITIONS AUXQUELS LES PARTIES ONT PU CONVENIR DANS UN CONTRAT ÉCRIT.
IS SUBJECT TO THE TERMS AND CONDITIONS ON THE BACK HEREOF WHICH BUYER ACKNOWLEDGES HAVING READ AND WHICH ARE PART

LA MARCHANDISE DEMEURE LA PROPRIÉTÉ DU VENDEUR JUSQU'À PARFAIT PAIEMENT PAR L'ACHETEUR.
GOODS REMAIN THE PROPERTY OF THE SELLER UNTIL FINAL PAYMENT IS MADE BY THE BUYER.

REÇU PAR	VÉRIFIÉ PAR
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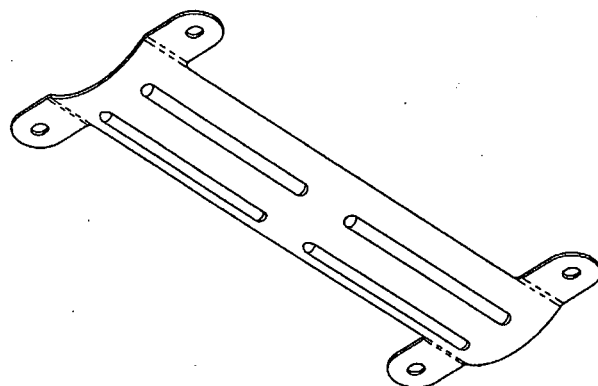
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REC'D BY:

FICHES SIGNALIQUES SIMDUT DISPONIBLES - WHMIS DATA SHEETS AVAILABLE

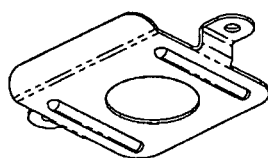
URGENCE 24 HEURES - 24-HOUR EMERGENCY
CANUTEC : (513) 986-6666 - AIR LIQUIDE : (514) 878-1667

FRAIS D'ADMINISTRATION : 24% par année seront calculés au taux de 2% par mois sur tout
compte impayé à échéance.
ADMINISTRATION FEE: 24% per year calculated monthly at the rate of 2% on all overdue account.

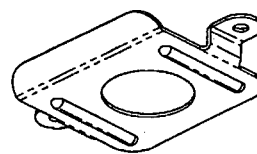
SIGNATURE DU CLIENT - CUSTOMER'S SIGNATURE



D4211-041 WEARPLATE



△ D4211-043 AFT WEARPLATE



△ D4211-045 AFT WEARPLATE

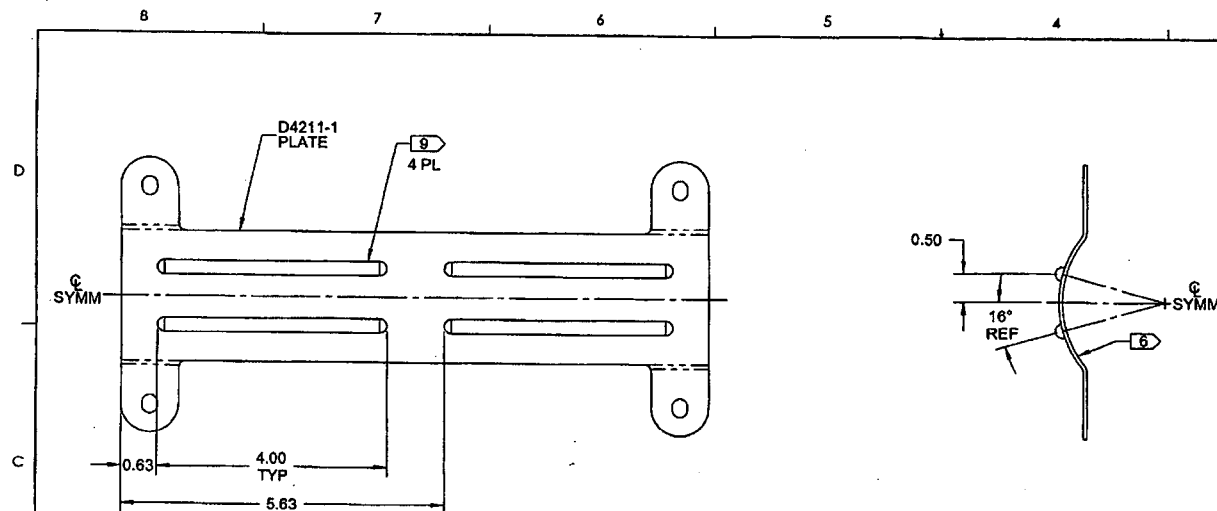
RELEASED
2010-11-03

B	REDESIGNED D4211-043 AND CREATED D4211-045.	MB	10.10.15
A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.10.15		

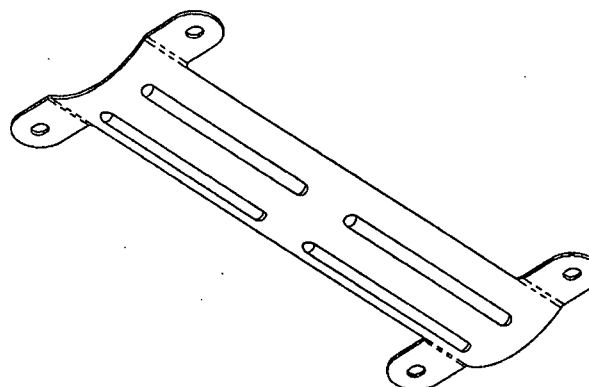
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	D4211	SHEET 1 OF 6
TITLE	429 WEARPLATE	SCALE
		NTS

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4211-041	WEARPLATE
1	1	D4211-1	PLATE
2	A/R	2059B	HARDCOAT



D4211-041 WEARPLATE



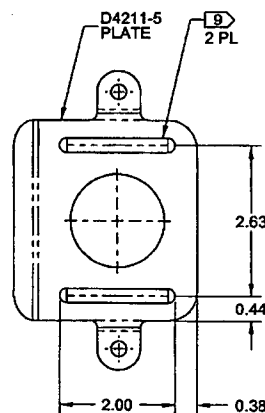
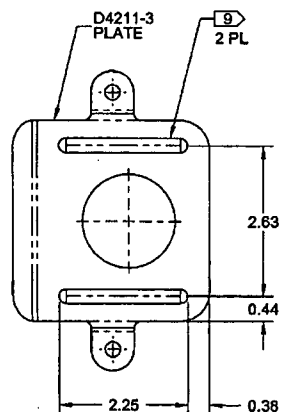
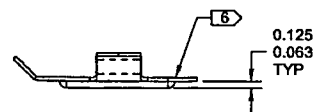
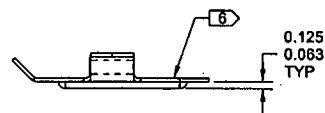
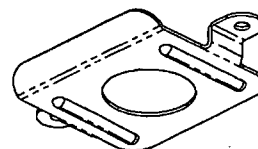
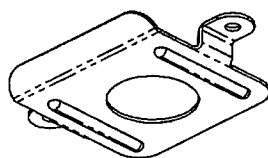
RELEASED
2010-11-03

D4211-041 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-041" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.64 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED			DRAWING NO.	REV. B
MFG. APPR.			D4211	SHEET 2 OF 6
APPROVED			TITLE	SCALE
DE APPR.			429 WEARPLATE	NTS
DATE	10.10.15		COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	QTY -045	P/N	DESCRIPTION
	X		D4211-043	AFT WEARPLATE
		X	D4211-045	AFT WEARPLATE
1	1		D4211-3	PLATE
2		1	D4211-5	PLATE
3	A/R	A/R	2059B	HARDCOAT



D4211-043 AFT WEARPLATE

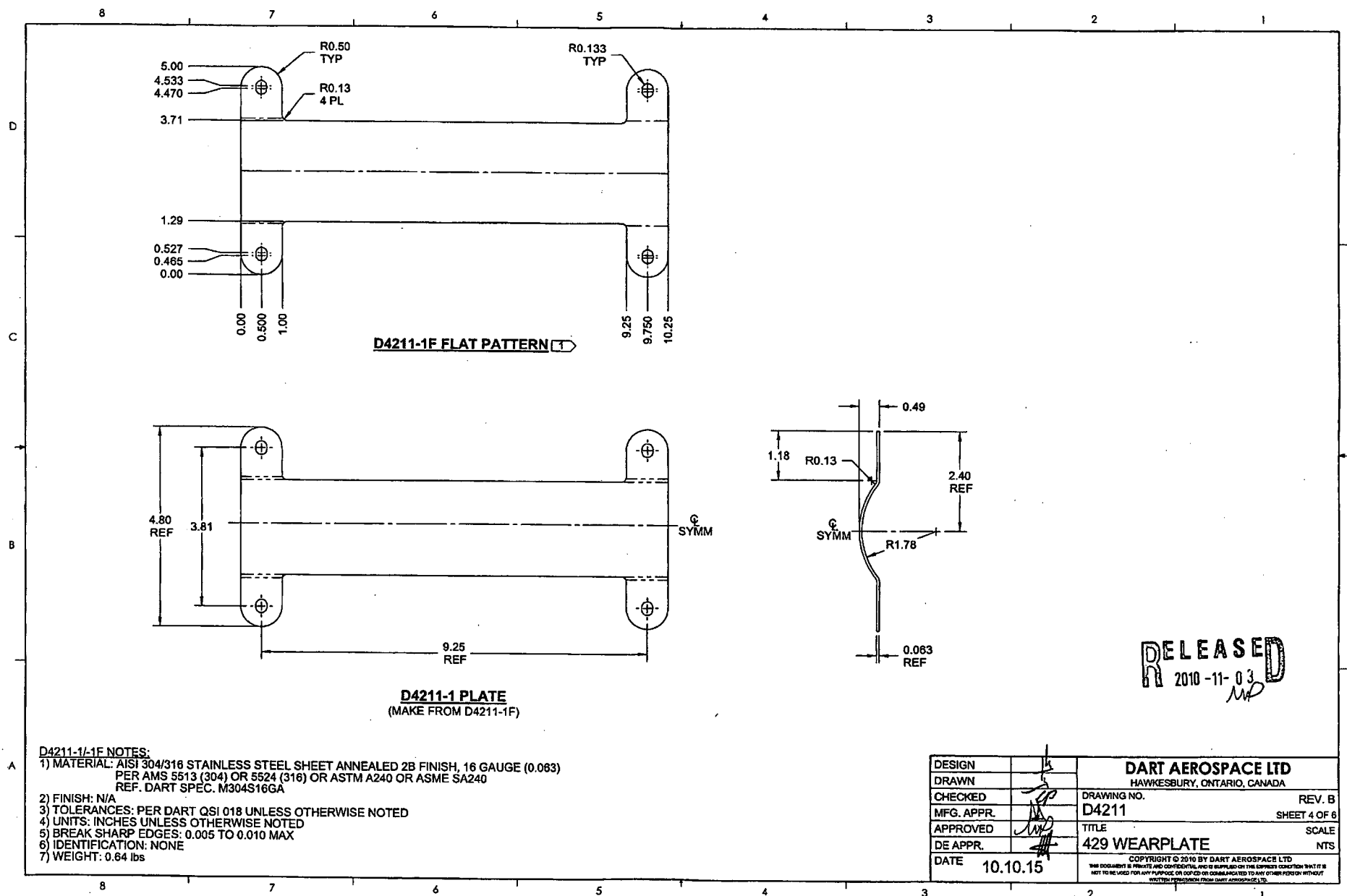
D4211-045 AFT WEARPLATE

RELEASED
2010-11-03

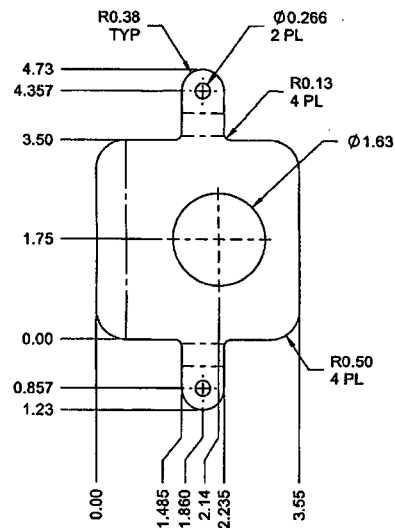
D4211-043/-045 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.24 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

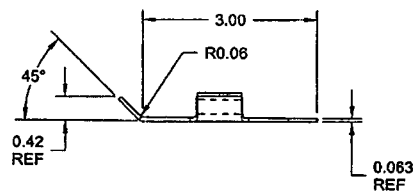
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4211	REV. B
MFG. APPR.			SHEET 3 OF 8
APPROVED		TITLE 429 WEARPLATE	SCALE
DE APPR.			NTS
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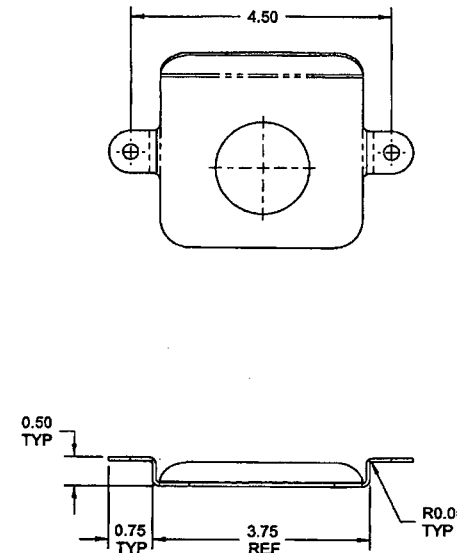
RELEASED
2010-11-03
MD



D4211-3F FLAT PATTERN 1



D4211-3 PLATE
(MAKE FROM D4211-3F)

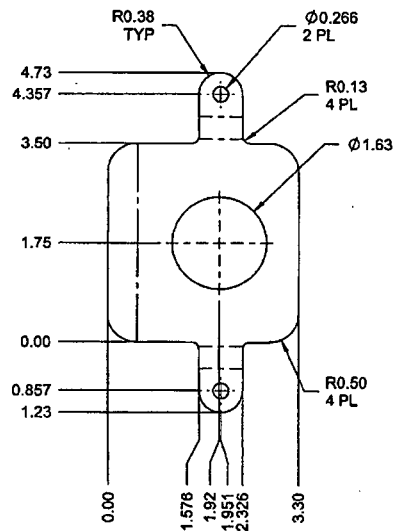


RELEASED
2010-11-03

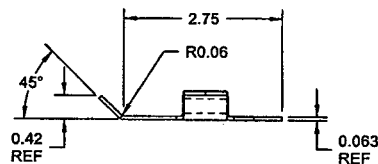
D4211-3F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 18 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs

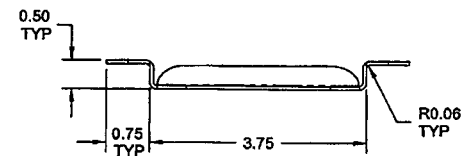
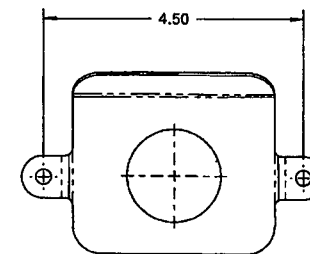
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4211	SHEET 5 OF 8
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
DATE	10.10.15	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4211-5F FLAT PATTERN



D4211-5 PLATE
(MAKE FROM D4211-5F)

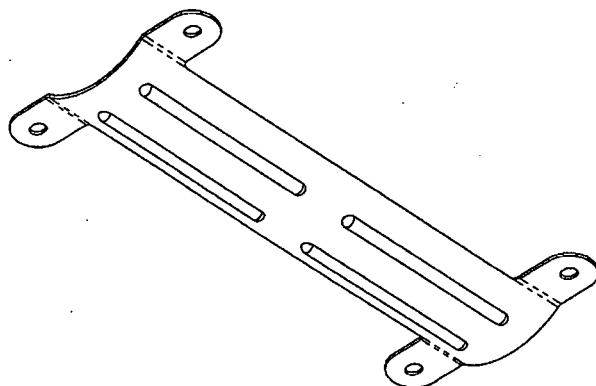


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2010-11-03

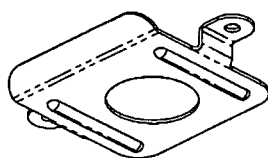
D4211-5/5F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 18 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.22 lbs

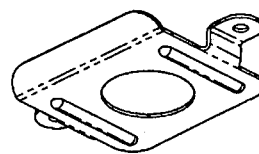
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4211	SHEET 6 OF 8
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
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D4211-041 WEARPLATE



△ D4211-043 AFT WEARPLATE



△ D4211-045 AFT WEARPLATE

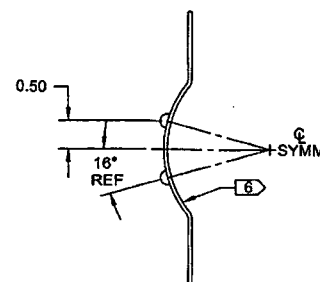
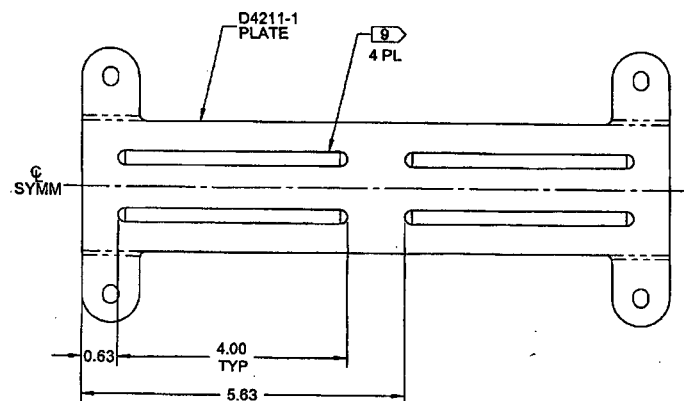
RELEASED
2010-11-03

B	REDESIGNED D4211-043 AND CREATED D4211-045.	MB	10.10.15
A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.10.15		

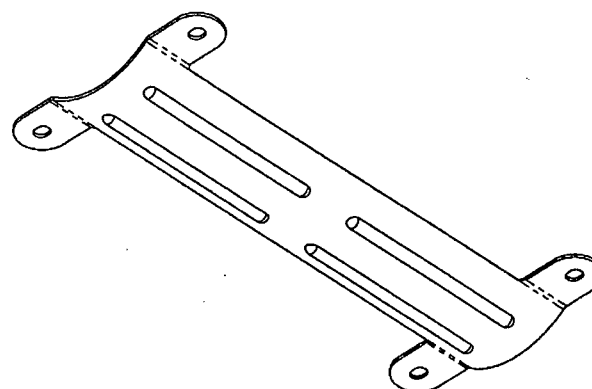
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	D4211	SHEET 1 OF 6
TITLE	429 WEARPLATE	SCALE
		NTS

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ITEM	QTY	P/N	DESCRIPTION
	X	D4211-041	WEARPLATE
1	1	D4211-1	PLATE
2	A/R	2059B	HARDCOAT



D4211-041 WEARPLATE



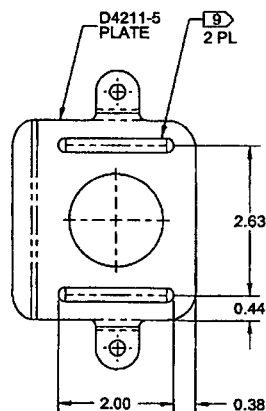
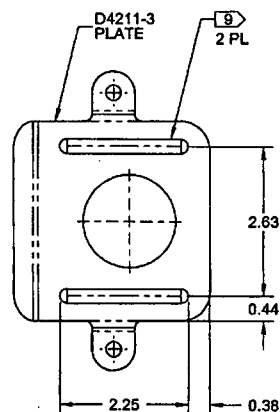
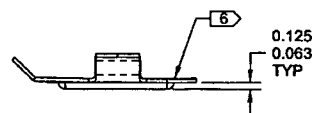
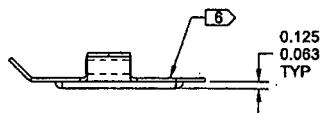
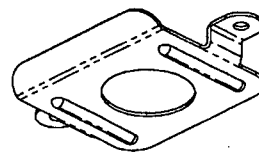
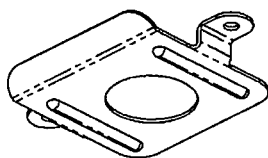
RELEASED
2010-11-03

D4211-041 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDEXT" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-041" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.64 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4211	REV. B
MFG. APPR.			SHEET 2 OF 6
APPROVED		TITLE 429 WEARPLATE	SCALE
DE APPR.			NTS
DATE	10.10.15	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	QTY -045	P/N	DESCRIPTION
	X		D4211-043	AFT WEARPLATE
		X	D4211-045	AFT WEARPLATE
1	1		D4211-3	PLATE
2		1	D4211-5	PLATE
3	A/R	A/R	2059B	HARDCOAT



D4211-043 AFT WEARPLATE

D4211-045 AFT WEARPLATE

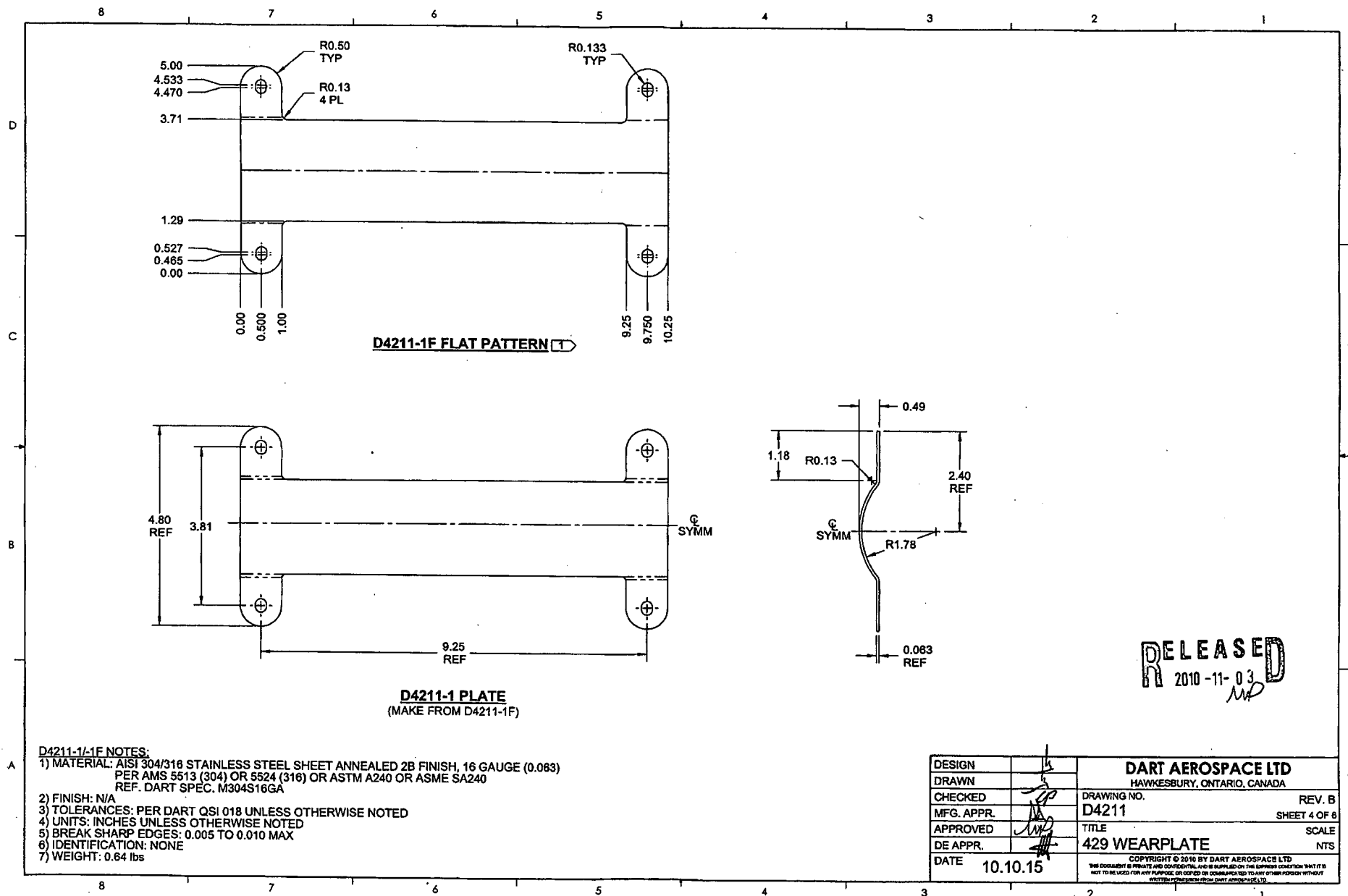
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2010-11-03

D4211-043/-045 NOTES:

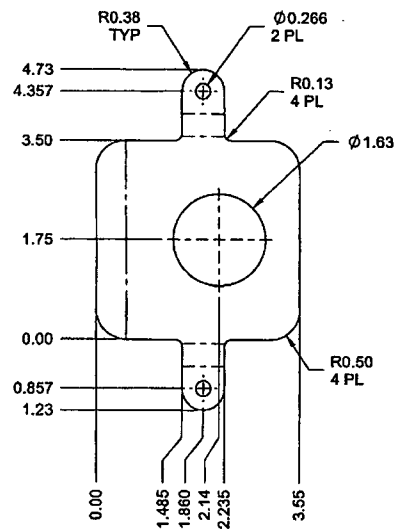
- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.24 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4211	REV. B
MFG. APPR.		TITLE 429 WEARPLATE	SHEET 3 OF 6
APPROVED		DATE 10.10.15	SCALE
DE APPR.			NTS

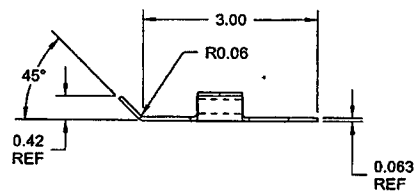
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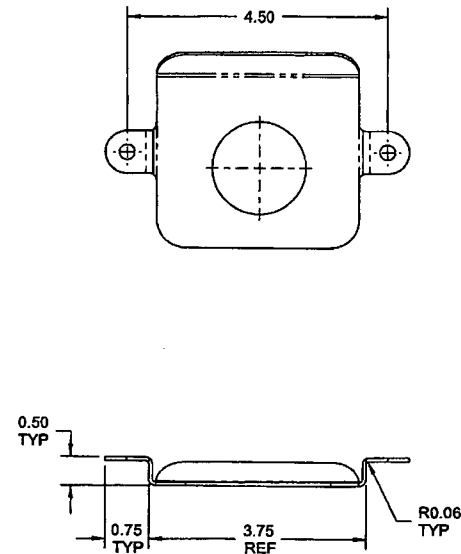
RELEASED
 2010-11-03
 MD



D4211-3F FLAT PATTERN



D4211-3 PLATE
(MAKE FROM D4211-3F)

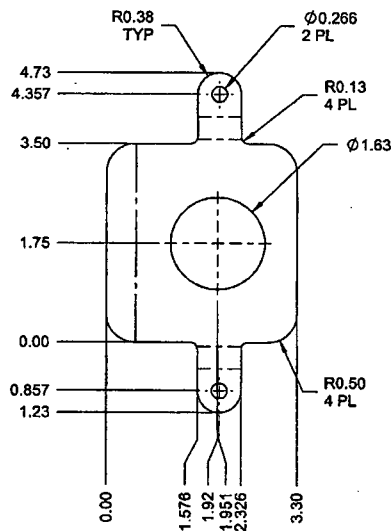


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2010-11-03

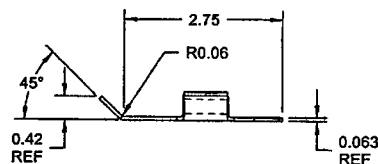
D4211-3F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs

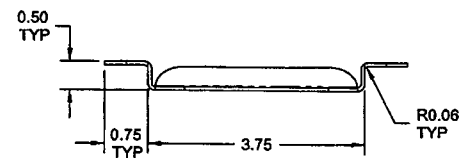
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4211	SHEET 5 OF 8
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
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D4211-5F FLAT PATTERN



D4211-5 PLATE
(MAKE FROM D4211-5F)



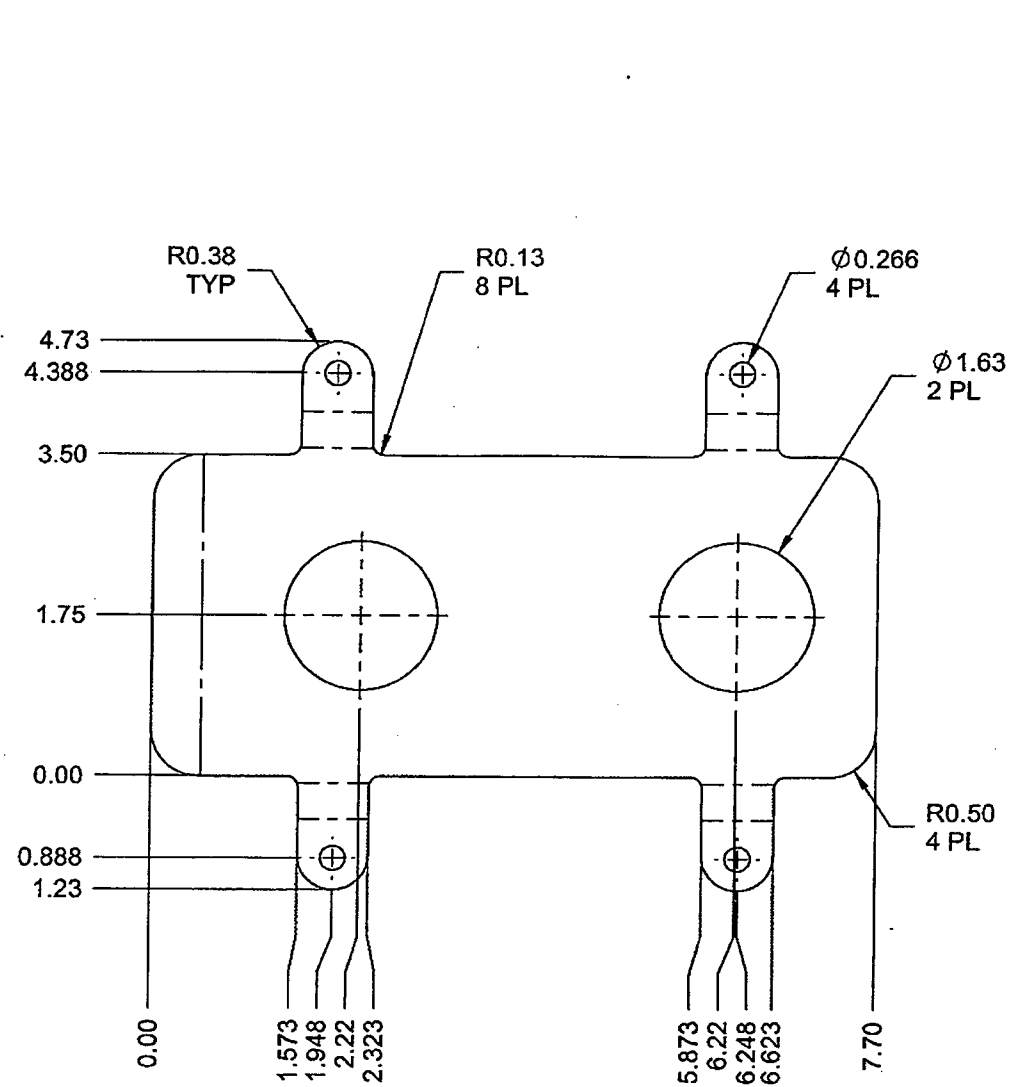
RELEASED
2010-11-03

D4211-5F NOTES:

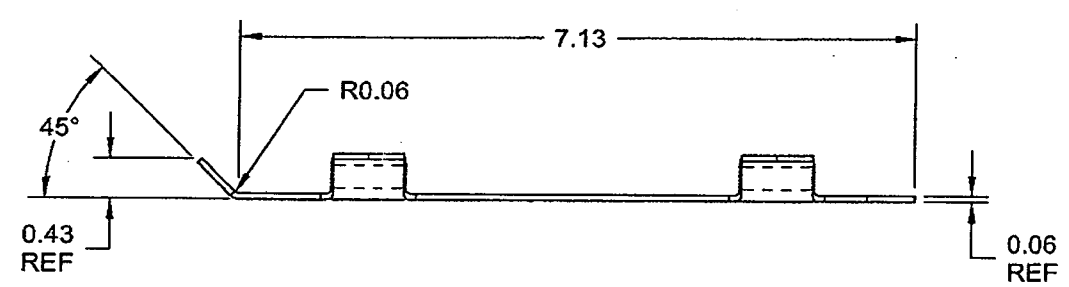
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.22 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4211	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
DATE	10.10.15	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

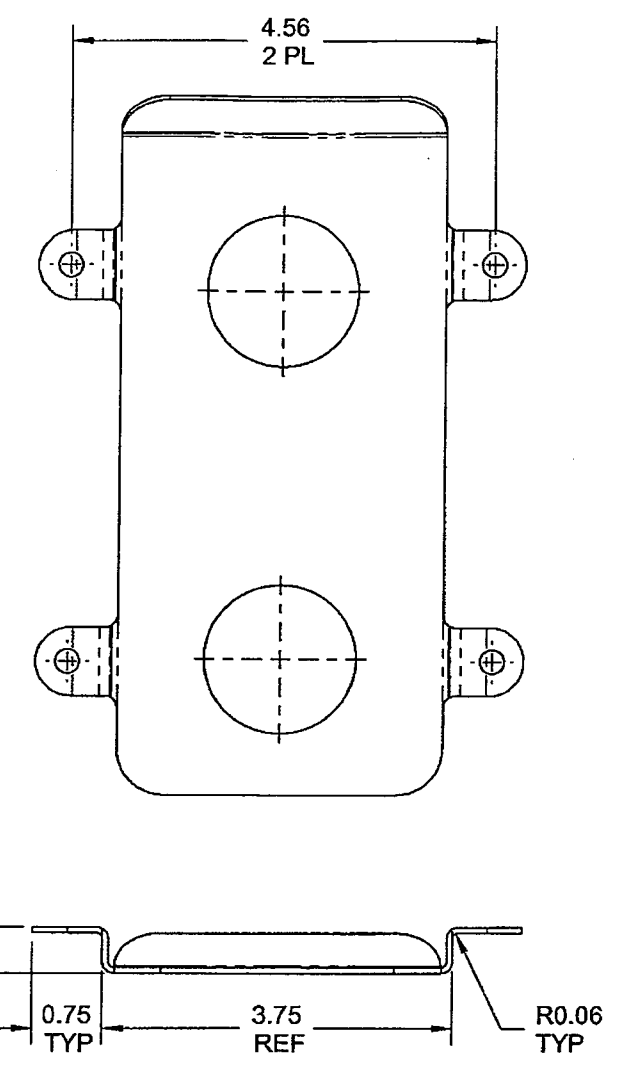
D
C
B
A



D4211-3F FLAT PATTERN 1



D4211-3 PLATE
(MAKE FROM D4211-3F)

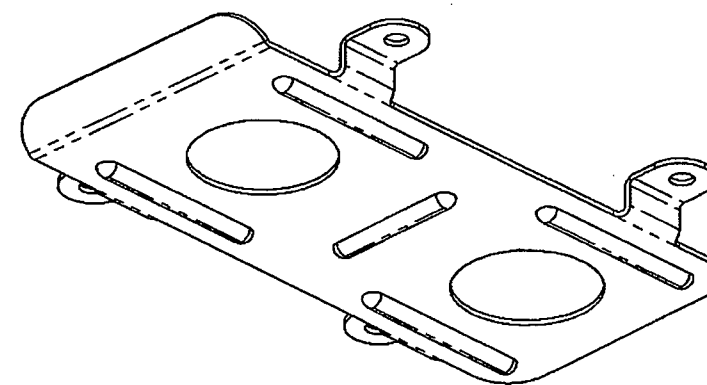
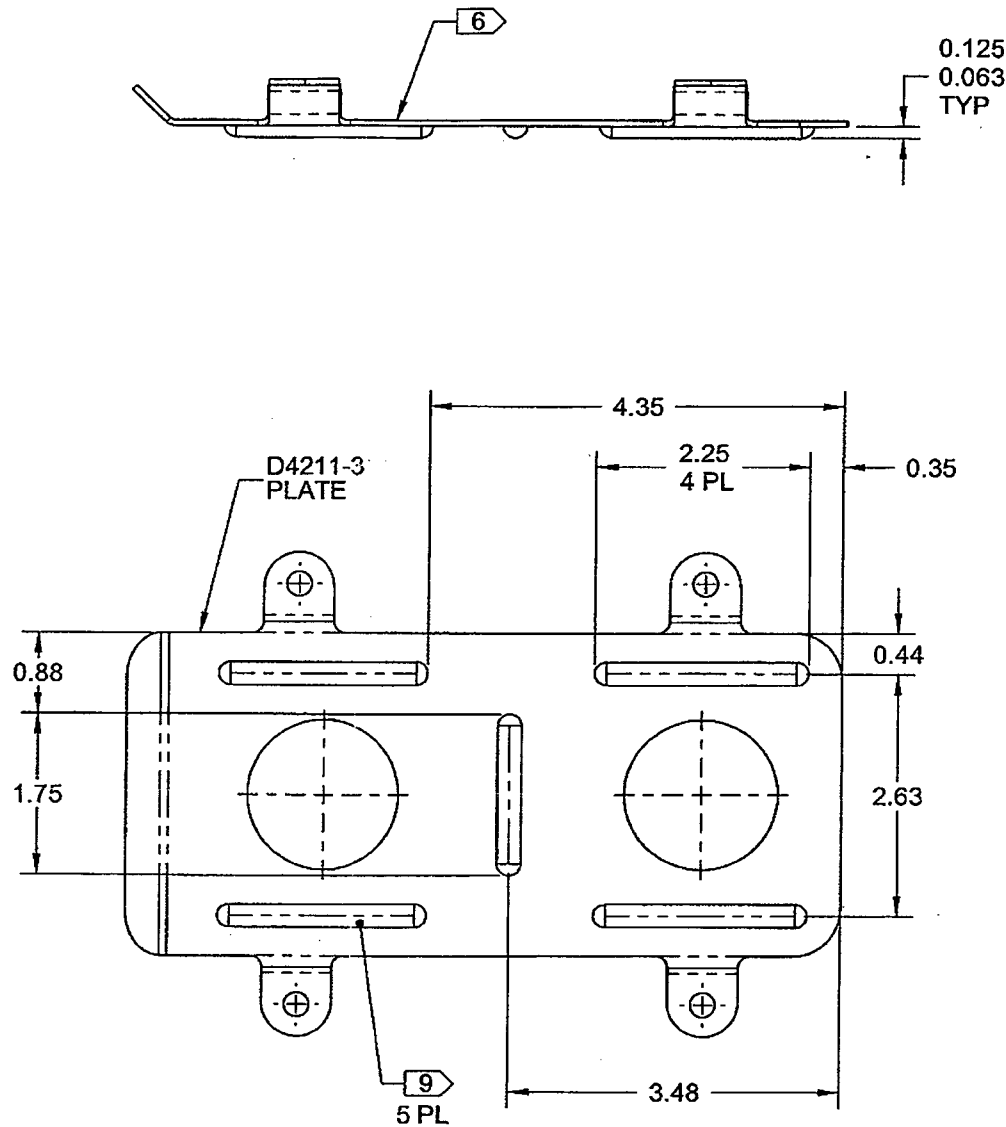


RELEASED
2010-10-07

- D4211-3/-3F NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.53 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4211	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D4211-043	AFT WEARPLATE
1	1	D4211-3	PLATE
2	A/R	2059B	HARDCOAT

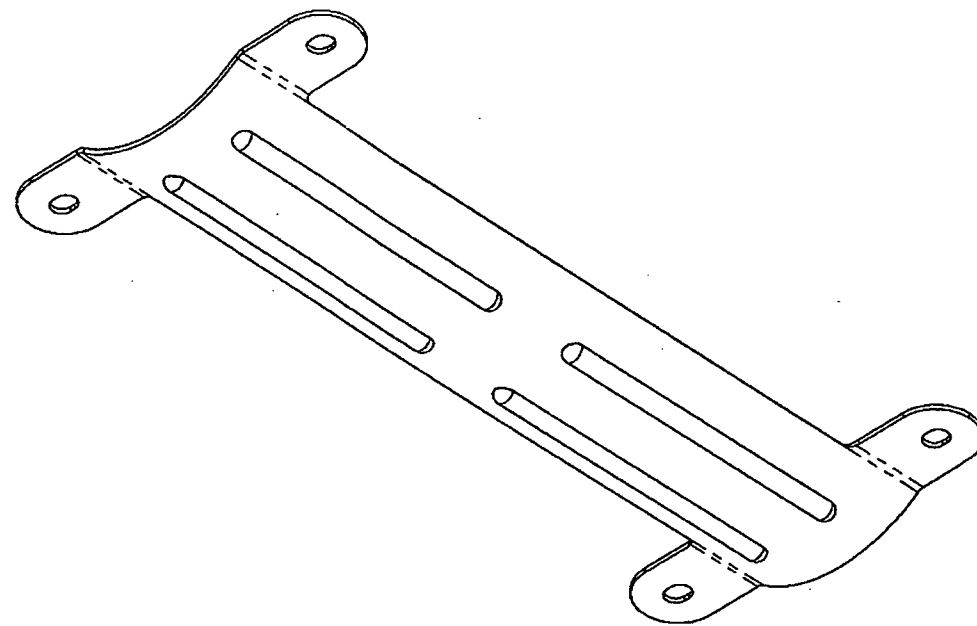


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2010-10-07
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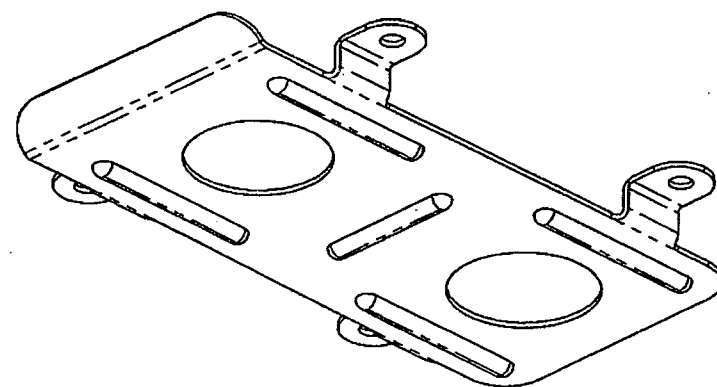
D4211-043 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-043" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.53 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4211	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		429 WEARPLATE	NTS
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D4211-041 WEARPLATE



D4211-043 AFT WEARPLATE

RELEASED
2010-10-07
MB

A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4211	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	429 WEARPLATE	NTS
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